



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4682-9

Job Sheet 172981



Part No: D4682-9

Job Qty: 10 ea

Part Name: Wearplate Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV D SHEET 8 IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER DWG REV.B DD VERF:JLM IPP REV:C 14.11.24 AS PER DWG REV.C DD VERF:JLM IPP REV:D 15.06.10 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/3/18	0.00	0.00	Start Up Waterjet		SC 18/03/31
110	Waterjet	10 pcs		3/3/18	0.00	0.90	Waterjet1		SC 18/03/31
120	QC	10 pcs		3/3/18	0.00	0.00	QC2 Waterjet-3		SC 18/03/31
130	QC	10 pcs		3/3/18	0.00	0.00	QC8-5		3B
140	Small Fab	10 pcs		3/5/18	0.18	0.55	Small Fab-7		3-BG 03
150	QC	10 pcs		3/5/18	0.00	0.00	QC5		EB
210	Packaging	10 pcs		3/5/18	0.00	0.00	Packaging3		EL
220	QC21-SA	10 Ea		3/5/18	0.00	0.00	QC21		DAS 21 3-82

APR 2 n 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.3800 sf (.038 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	79	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 1:01 PM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S057102



Part: D4682-9

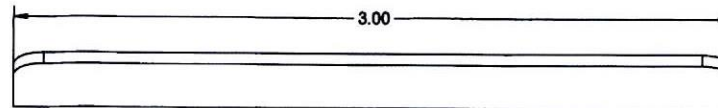
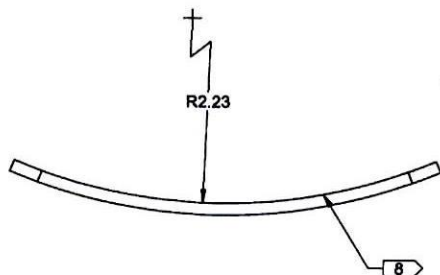
Job No: 172981

Serial No/Batch: S057102

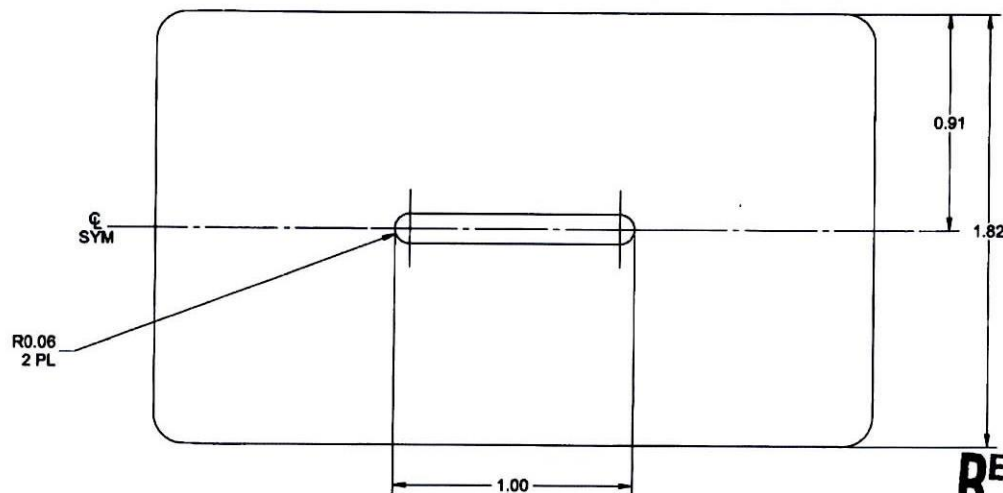
Revision:

Inspector:

Date: 03/31/18



D4682-9 WEARPLATE SHIM
(MAKE FROM D4682-9F)



D4682-9F WEARPLATE SHIM 
(FLAT PATTERN)

RELEASED
2015-06-08

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240 18 GAUGE 0.050 THICK, REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.08 lbs
- 8) FORM USING R1.9 DIE

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APPROVED

DESIGN	AP	DART AEROSPACE USA, INC.	
DRAWN	AP	KENT, WA	
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4682	SHEET 8 OF 8
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	15.03.24	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

NO. 172981-22

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